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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/597,159	06/20/2000	Katsumi Nakahara	000004.00659	5140	
27557 7	7590 10/21/2003		EXAMI	EXAMINER	
BLANK ROME LLP 600 NEW HAMPSHIRE AVENUE, N.W.			DRUAN, THOMAS J		
	ON, DC 20037		ART UNIT PAPER NUMBER		
			3724	2	
			DATE MAILED: 10/21/2003	20	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
	09/597,159	NAKAHARA, KATSUMI				
Office Action Summary	Examin r	Art Unit				
	Thomas J. Druan, Jr.	3724				
The MAILING DATE of this communication app Period for Reply	ears on the c ver sheet with the d	correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute, - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).  Status	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	mely filed  /s will be considered timely.  If the mailing date of this communication.  ED (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on <u>29 J</u>	luly 2003 .					
	is action is non-final.					
3)☐ Since this application is in condition for allowa	ance except for formal matters, p	rosecution as to the merits is				
closed in accordance with the practice under Disposition of Claims	Ex parte Quayle, 1935 C.D. 11,	453 O.G. 213.				
4)⊠ Claim(s) <u>3 and 4</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>3 and 4</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	r election requirement.					
Application Papers						
9) The specification is objected to by the Examine						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Ex	arniner.					
Priority under 35 U.S.C. §§ 119 and 120		) (I) (G)				
13) Acknowledgment is made of a claim for foreign	n priority under 35 U.S.C. § 119(a	a)-(d) or (f).				
a)⊠ All b)□ Some * c)□ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority document	• •					
3. Copies of the certified copies of the prior application-from-the-International Bu  * See the attached detailed Office action for a list	reau (PCT-Rule 17:2(a)).					
14) ☐ Acknowledgment is made of a claim for domesti		•				
a) ☐ The translation of the foreign language pro	ovisional application has been rec	ceived.				
15) Acknowledgment is made of a claim for domest Attachment(s)	ic priority under 35 0.3.0, 99 12	o and/01 121.				
Notice of References Cited (PTO-892)     Notice of Draftsperson's Patent Drawing Review (PTO-948)     Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) 🔲 Notice of Informal	y (PTO-413) Paper No(s) Patent Application (PTO-152)				

U.S. Patent and Trademark Office PTOL-326 (Rev. 04-01) Application/Control Number: 09/597,159

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### **DETAILED ACTION**

- 1. This action is in response to Applicant's amendment received on 29 July 2003.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

## Claim Rejections - 35 USC § 103

3. Claims 3-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over JP '997 in view of JP '998.

JP '997 discloses the invention substantially as claimed including an unset tooth 23, a left set tooth 25L, and a right set tooth 27R (fig. 5). Said teeth have a rake face 15 with a predetermined length A and a curved face 17 with radius B near the tip portion of the saw teeth (fig. 1). Pitches of the saw teeth are unequal with each other (fig. 2). The distance between the rake face and a line parallel to the rake face that passes through the cross position at the bottom-right corner of the curved face 17 is C. The blade has a blade thickness D, a set width T, and a relationship where  $T=D+2\alpha$ , where  $\alpha$  is a setting coefficient. It would have been obvious to one skilled in the art to make the blade thickness of JP '997 less than 0.85 mm to provide a relatively thin general-purpose blade.

JP '997 discloses the invention substantially as claimed, including a distance C between the rake face and a line parallel to the rake face that passes through the bottom-right corner of the curl forming section 17, and a radius B that can be between 0.5 mm and 3.0 mm (column 3, line 35), but lacks the limitation that R/1.5 < A ≤ 2R. JP

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'998 discloses a distance A of 1.0 mm which, for R=0.5 mm, lies within the claimed range of 0.75 mm and 1.0 mm (inclusive) in order to produce a desired curling effect of the cut material. Also, discovery of an optimum value for a known process is obvious engineering (*In re Aller*, 105 USPQ 233). Therefore, it would have been obvious to make the dimension C of JP '997 within the claimed range in order to achieve a desired curl.

### Response to Arguments

4. Applicant's arguments filed 29 July 2003 have been fully considered but they are not persuasive. Applicant asserts that the claimed invention is not obvious over JP '997 and JP '998 because JP '997 limits the value C (corresponding to A in the claims) to C≤(1/2)R.

Applicant's remarks have been considered; however, it is the examiner's belief that the references make obvious the claimed invention. The Japanese references disclose substantially the same invention, and present figures that are clearly analogous in all aspects except for claimed values. Discovering optimal values is obvious to one skilled in the art of blade designing, and where the general conditions are met, routine experimentation would lead to an optimized design, including values such that R/1.5 < A ≤ 2R, in order to produce a desired curl in a product cut by the saw blade. If Applicant continues to traverse this rejection, it is suggested that Applicant file an Affidavit concerning the criticality of the values in question, namely the inequality R/1.5 < A ≤ 2R.

### Conclusion

5. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thomas J. Druan, Jr. whose telephone number is 703-308-4200. The examiner can normally be reached on M-F (8:30-6:00) First Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan N. Shoap can be reached on 703-308-1082. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-

1148.

Allan N. Shoap Supervisory Patent Examiner Group 3700

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October 20, 2003

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